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# GPS-Aided Gyroscope-Free Inertial Navigation Systems 

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## PATH Task Order 4224


#### Abstract

A gyroscope-free inertial navigation system uses only accelerometers to compute navigation trajectories. It is a low-cost navigation system, but its output error diverges at a rate that is an order faster than that of a conventional gyroscopebased system. So integration with an external reference system, such as the Global Positioning System, is necessary for long-term navigation applications. In this paper, an integrated GPS and gyroscope-free INS system is designed to achieve stable long-term navigation. The linear and nonlinear error models of a gyroscope-free INS are derived and are used as Kalman filter equations to estimate the errors in the gyroscope-free INS data. The effects of gyroscope-free inertial measurement unit errors are also analyzed. By using computer simulations, the performance of the integrated GPS and gyroscope-free INS system is verified.


## Keywords

INS, GPS, gyroscope-free, MEMS accelerometer, INS error dynamics

## Nomenclature

$\{i\}$ : inertial frame.
$\{e\}$ : earth centered earth fixed frame.
$\{b\}$ : body frame.
$\{n\}$ : navigation frame.
$\{c\}$ : computer frame.
$u^{a}$ : vector $\vec{u}$ coordinatized in frame $\{a\}$.
$\dot{u}^{a}$ : time derivative of vector $\vec{u}$ in frame $\{a\}$, coordinatized in frame $\{a\}$.
$[u \times]$ : skew symmetric matrix corresponding vector $u$.
$\omega_{a b}^{c}$ : angular rate of frame $\{b\}$ with respect to frame $\{a\}$, coordinatized in frame $\{c\}$.
$C_{b}^{a}$ : direction cosine matrix from frame $\{a\}$ to frame $\{b\}$.
$q_{b}^{a}=\left[\begin{array}{llll}q_{0} & q_{1} & q_{2} & q_{3}\end{array}\right]^{T}$ : attitude quaternion from frame $\{a\}$ to frame $\{b\}$.
$\left(q_{b}^{a}\right)^{*}$ : quaternion conjugate of $q_{b}^{a}$.
$\otimes$ : quaternion multiplication.
$u_{q}^{a}=\left[0\left(u^{a}\right)^{T}\right]^{T}$
$\left[q_{b}^{a}\right]=\left[\begin{array}{cccc}q_{0} & -q_{1} & -q_{2} & -q_{3} \\ q_{1} & q_{0} & -q_{3} & q_{2} \\ q_{2} & q_{3} & q_{0} & -q_{1} \\ q_{3} & -q_{2} & q_{1} & q_{0}\end{array}\right], \quad Q\left(q_{b}^{a}\right)=\left[\begin{array}{ccc}-q_{1} & -q_{2} & -q_{3} \\ q_{0} & -q_{3} & q_{2} \\ q_{3} & q_{0} & -q_{1} \\ -q_{2} & q_{1} & q_{0}\end{array}\right]$
$\left[q_{b}^{a}\right]^{S}=\left[\begin{array}{cccc}q_{0} & -q_{1} & -q_{2} & -q_{3} \\ q_{1} & q_{0} & q_{3} & -q_{2} \\ q_{2} & -q_{3} & q_{0} & q_{1} \\ q_{3} & q_{2} & -q_{1} & q_{0}\end{array}\right], S\left(q_{b}^{a}\right)=\left[\begin{array}{ccc}-q_{1} & -q_{2} & -q_{3} \\ q_{0} & q_{3} & -q_{2} \\ -q_{3} & q_{0} & q_{1} \\ q_{2} & -q_{1} & q_{0}\end{array}\right]$

## 1 Introduction

Recent advances in micro-machining technology have made the design and fabrication of MEMS (Micro-Electro-Mechanical-Systems) inertial sensors more affordable. Because MEMS inertial sensors are several orders of magnitude smaller than the conventional ones and can be fabricated in large quantities by batch process, they have great potential of applications in the area of low-cost, medium-performance inertial navigation systems (INS) such as those for car navigation [1]. Commercial products of low-cost, medium-level MEMS acceleometers are available on the market, but functional low-cost MEMS gyroscopes may not be commercialized soon because gyroscopes have more inherent physical complexities than accelerometers. Therefore, there is great motivation
for developing a gyroscope-free INS for low-cost, medium performance application areas. Moreover, a gyroscope-free inertial measurement unit (GF-IMU) also has its own application areas. For example, a GF-IMU can be used as a structural vibration detector, and an additional measurement sensor for a normal INS since it functions as an angular acceleration sensor.

Historically, development efforts for GF-IMU have been continued for over 20 years [2]. Although it was known in theory that a minimum of six accelerometers are required for a complete description of a rigid body motion, six-accelerometer schemes were not realized until J. Chen[3] proposed a cube type GF-IMU which has one accelerometer at the center of each surface of a cube and its sensing direction is along the respective surface diagonal. They showed their scheme is workable as a short-term inertial navigation system. In fact, except for a "measure zero" set of six-accelerometer schemes, any other configurations of six accelerometers will work. They all have the same computational simplicity as the cube type GF-IMU. This work is reported in [4].

The position and velocity estimates of the cube type IMU are obtained by some simple computations ([3],[4]) that involve integration of the accelerometer data. Since the data have errors, the integration processes lead to errors that grow with time. Therefore, it is necessary to estimate and correct the errors in the INS data by using external reference data, such as those from the Global Positioning System (GPS). K. Mostov[5] developed a calibration method for compensating configuration errors in Chen's scheme, and showed that it may be used as a car navigation system by incorporating GPS signals in the way of simply resetting GF-INS generated navigation parameters to GPS generated data. However, since the error growth rate of un-reset parameters remains same as the GFINS alone system, the error may diverge quickly. Therefore, an integrated GPS/GF-INS system needs to include the error dynamics of the INS data so that the errors can be estimated, compensated and bounded.

In this paper, we develop a loosely-coupled GPS/GF-INS integration system by deriving linear and nonlinear error dynamic equations of GF-INS for Kalman filters. This paper is organized as follows. Section II presents basic theory of GF-IMU and derives the GF-INS equations. In section III, an identification method for accelerometer errors and its configuration errors is proposed. In section IV, linear and nonlinear error dynamics of GF-INS are derived and the effects of various errors are analyzed. Section V presents the idea of reducing unknown variables which must be estimated by Kalman filter, and discusses Kalman filter implementation. Section VI gives simulation results and section VII concludes this paper.

## 2 Gyroscope-Free INS

### 2.1 Gyroscope-Free Inertial Measurement Theory

Consider the earth-centered inertial frame $\{i\}$ and body frame $\{b\}$ shown in Fig.1. $\vec{R}$ is a position vector from earth center to the body frame center, $\vec{R}_{j}$ is a position vector from earth center to a location $j$ which is fixed in the body frame, and $\vec{r}_{j}$ is a position vector from body frame center to the location $j$. Then, the acceleration of the location $j$ is given by

$$
\begin{align*}
\ddot{R}_{j}^{i} & =\ddot{R}^{i}+C_{b}^{i}\left[\omega_{i b}^{b} \times\right]^{2} r_{j}^{b}+C_{b}^{i}\left[\dot{\omega}_{i b}^{b} \times\right] r_{j}^{b}  \tag{2.1}\\
\ddot{R}_{j}^{i} & =f_{j}^{i}+g^{i}
\end{align*}
$$

where $f_{j}^{i}$ is a specific force applied at location $j$ and $g^{i}$ is gravitational force, with both forces represented in the inertial frame. Assuming that single-axis accelerometer is rigidly mounted at location $j$ with the sensing direction $\eta_{j}^{b}$, then the accelometer produces output $A_{j}$ such that

$$
\begin{align*}
A_{j}\left(r_{j}^{b}, \eta_{j}^{b}\right) & =f_{j}^{b} \cdot \eta_{j}^{b} \\
& =\left(C_{b}^{i}\right)^{T}\left(\ddot{R}_{j}^{i}-g^{i}\right) \cdot \eta_{j}^{b} \\
& =\left[\begin{array}{ll}
\left(r_{j}^{b} \times \eta_{j}^{b}\right)^{T} & \left(\eta_{j}^{b}\right)^{T}
\end{array}\right]\left[\begin{array}{c}
\dot{\omega}_{i b}^{b} \\
f^{b}
\end{array}\right]+\left(\eta_{j}^{b}\right)^{T}\left[\omega_{i b}^{b} \times\right]^{2} r_{j}^{b} \tag{2.2}
\end{align*}
$$

where $f^{b}$ is a specific force observed at the center of body frame. Now, suppose that $m$ accelerometers are distributed in the body frame and if we lump the accelerometer outputs in a vector form, we obtain

$$
A=\left[\begin{array}{c}
A_{1}  \tag{2.3}\\
\ldots \\
A_{m}
\end{array}\right]=J\left[\begin{array}{c}
\dot{\omega}_{i b}^{b} \\
f^{b}
\end{array}\right]+\left[\begin{array}{c}
\left(\eta_{1}\right)^{T}\left[\omega_{i b}^{b} \times\right]^{2} r_{1} \\
\ldots \\
\left(\eta_{m}\right)^{T}\left[\omega_{i b}^{b} \times\right]^{2} r_{m}
\end{array}\right]
$$

where $J=\left[\begin{array}{ll}J_{1}^{T} & J_{2}^{T}\end{array}\right]$ is called a configuration matrix and is given by

$$
J_{1}=\left[\begin{array}{lll}
\left(r_{1} \times \eta_{1}\right) & \ldots & \left(r_{m} \times \eta_{m}\right)
\end{array}\right], \quad J_{2}=\left[\begin{array}{lll}
\eta_{1} & \ldots & \eta_{m}
\end{array}\right]
$$

Note that we omit the superscript $b$ in $r_{j}^{b}$ and $\eta_{j}^{b}$ for notation simplicity. If the configuration matrix $J$ has a left inverse matrix, then it is possible to completely describe a
rigid body motion as follows.

$$
\left[\begin{array}{c}
\dot{\omega}_{i b}^{b}  \tag{2.4}\\
f^{b}
\end{array}\right]=J^{+} A-J^{+}\left[\begin{array}{c}
\left(\eta_{1}\right)^{T}\left[\omega_{i b}^{b} \times\right]^{2} r_{1} \\
\ldots \\
\left(\eta_{m}\right)^{T}\left[\omega_{i b}^{b} \times\right]^{2} r_{m}
\end{array}\right]
$$

where $J^{+}$is left inverse matrix of $J$. In theory, a minimum of six accelerometers is necessary for $J^{+}$to exist [4].

For a configuration of six accelerometers, the left inverse $J^{+}$is the inverse of $J$. The existence of $J^{+}$is thus "almost surely" guaranteed since the set of singular $6 \times$ 6 matrices form a "measure zero" set in $R^{6 \times 6}$. For those invertible $J$ matrices, it is nonetheless computationally inefficient to use (2.4) to compute the angular and linear motions. A simple, computationally efficient, INS algorithm was developed in [4] for all those invertible $6 \times 6$ configuration matrices $J$. Among the invertible $J$ matrices, there is a special cube configuration for which the angular acceleration is a linear combination of the accelerometer outputs ([3], [4]). This will be considered next.


Figure 1: Inertial and body frames

### 2.2 Cube Type GF-IMU

J. Chen[3] proposed a GF-IMU with six accelerometers. One accelerometer is placed at the center of each of the six cube faces, and its sensing direction is along the respective cube face diagonal in such a way that the six sensing directions form a regular tetrahedron, as shown in Fig.2. With this configuration, equation (2.4) becomes

$$
\begin{equation*}
\dot{\omega}_{i b}^{b}=\frac{1}{2 \ell^{2}} J_{1} A \tag{2.5}
\end{equation*}
$$

$$
f^{b}=\frac{1}{2 \ell^{2}} J_{2} A+\ell\left[\begin{array}{l}
\omega_{i b 2}^{b} \omega_{i b 3}^{b}  \tag{2.6}\\
\omega_{i b 1}^{b} \omega_{i b 3}^{b} \\
\omega_{i b 1}^{b} \omega_{i b 1}^{b}
\end{array}\right]
$$

where $2 l$ is a cube length. Note that, as it is formulated in [4], equation (2.5)-(2.6) is an input-output dynamical system where $A$ is the input, (2.5) is the state equation and (2.6) is the output equation. Nominal location, sensing direction, and the configuration matrix $J_{1}$ and $J_{2}$ are given by

$$
\begin{aligned}
& r_{o}= {\left[\begin{array}{lll}
r_{o 1} & \cdots & r_{o 6}
\end{array}\right]=\ell\left[\begin{array}{cccccc}
0 & 0 & -1 & 1 & 0 & 0 \\
0 & -1 & 0 & 0 & 1 & 0 \\
-1 & 0 & 0 & 0 & 0 & 1
\end{array}\right] } \\
& \eta_{o}=\left[\begin{array}{lll}
\eta_{o 1} & \cdots & \eta_{o 6}
\end{array}\right]=\frac{1}{\sqrt{2}}\left[\begin{array}{cccccc}
1 & 1 & 0 & 0 & -1 & -1 \\
1 & 0 & 1 & -1 & 0 & 1 \\
0 & 1 & 1 & 1 & 1 & 0
\end{array}\right] \\
& J_{1}=\frac{\ell}{\sqrt{2}}\left[\begin{array}{cccccc}
1 & -1 & 0 & 0 & 1 & -1 \\
-1 & 0 & 1 & -1 & 0 & -1 \\
0 & 1 & -1 & -1 & 1 & 0
\end{array}\right] \\
& J_{2}= \eta_{o}
\end{aligned}
$$

From equation (2.5), we see that the angular acceleration of the body frame with respect to the inertial frame is decoupled from the equation of the specific force at the center of body frame, and $\dot{\omega}_{i b}^{b}$ can be computed from the linear combination of six accelerometer measurements. The angular rate $\omega_{i b}^{b}$ can be obtained by the direct integration of the angular acceleration with a given initial condition. The specific force $f^{b}$ at the center of body frame is computed from the six accelerometer measurements and the knowledge of an angular rate. Therefore, GF-IMU can perform the same function as a conventional gyroscope-based inertial measurement unit, except for the extra integration of the angular acceleration to obtain the angular rate which is directly measured by the gyroscopes in a conventional gyroscope-based IMU.

### 2.3 Resolution of Cube-Type GF-IMU

Measurement noises of the accelerometers of GF-IMU limit the minimum detectable signal of angular acceleration and specific force, and thus limit the resolution of angular rate which is calculated by the integration of angular acceleration. Accelerometer noise can be modeled as an uncorrelated zero-mean band-limited white noise, and its power


Figure 2: Cube type GF-IMU
spectral density is usually provided by the manufacturer. The standard deviations, or resolution, of the angular acceleration, angular rate and specific force are obtained from covariance calculations. They are given by

$$
\begin{align*}
& \sigma_{\omega d o t}=\frac{572.9 \sigma_{A}}{\sqrt{2} \ell} \mathrm{deg} / \mathrm{sec}^{2} / \sqrt{H z} \\
& \sigma_{\omega}=\frac{572.9 \sigma_{A}}{\sqrt{2} \ell} \sqrt{t} \mathrm{deg} / \mathrm{sec}  \tag{2.7}\\
& \sigma_{f} \approx \frac{9.8 \sigma_{A}}{\sqrt{2}} \mathrm{~m} / \mathrm{sec}^{2} / \sqrt{\mathrm{Hz}}
\end{align*}
$$

where $\sigma_{\omega d o t}, \sigma_{\omega}$ and $\sigma_{f}$ are the standard deviations of angular acceleration, angular rate, and specific force, respectively. Here $\sigma_{A}$ is the standard deviation of the noise of a single accelerometer, and its unit is expressed in $g / \sqrt{\mathrm{Hz}}$. Note that the resolution of angular rate grows with time because of integration of the angular acceleration.

### 2.4 GF-INS Equations

Strapdown inertial navigation system motion equations consist of attitude and velocity differential equations expressed in a navigation frame. Usually, a local level frame is used as a navigation frame. In this work, we use a quaternion as attitude dynamics because of its computational simplicity and easy normalization procedure [6]. The quaternion differential equation between the body frame and the navigation frame is given by

$$
\begin{equation*}
\dot{q}_{b}^{n}=\frac{1}{2}\left[\omega_{i b}^{b}\right]^{S} q_{b}^{n}-\frac{1}{2}\left[\omega_{i n}^{n}\right] q_{b}^{n} \tag{2.8}
\end{equation*}
$$

where $q_{b}^{n}$ is an attitude quaternion that transforms the quaternion vector from its body frame components to its navigation frame components. (The notations in (2.8) are explained in the Nomenclature.)

The velocity differential equation in a navigation frame is given by

$$
\begin{equation*}
\dot{v}^{n}=-\left(\left[\omega_{e n}^{n} \times\right]+2\left[\omega_{i e}^{n} \times\right]\right) v^{n}+C_{b}^{n} f^{b}+g_{E R}^{n} \tag{2.9}
\end{equation*}
$$

where $v^{n}$ and $g_{E R}^{n}$ are the velocity and gravity in a navigation frame, and $C_{b}^{n}$ is a rotation matrix from the navigation frame to the body frame. $C_{b}^{n}$ can be computed using a quaternion as follows.

$$
C_{b}^{n}=\left[\begin{array}{lll}
2\left(q_{0}^{2}+q_{1}^{2}\right)-1 & 2\left(q_{1} q_{2}-q_{0} q_{3}\right) & 2\left(q_{1} q_{3}+q_{0} q_{2}\right)  \tag{2.10}\\
2\left(q_{1} q_{2}+q_{0} q_{3}\right) & 2\left(q_{0}^{2}+q_{2}^{2}\right)-1 & 2\left(q_{2} q_{3}-q_{0} q_{1}\right) \\
2\left(q_{1} q_{3}-q_{0} q_{2}\right) & 2\left(q_{2} q_{3}+q_{0} q_{1}\right) & 2\left(q_{0}^{2}+q_{3}^{2}\right)-1
\end{array}\right]
$$

Equations (2.5), (2.6), (2.8) and (2.9) constitute the gyroscope-free strapdown INS equations. The difference of the GF-INS from the gyroscope-based INS lies in the fact that the output from the GF-IMU is angular acceleration instead of angular rate. With the additional integration step of the angular acceleration, normal gyroscope-based INS algorithms can also be used for the GF-INS. However, incorporation of angular acceleration information into the INS algorithm could achieve faster reaction to a rapid rotational motion.

The position differential equation can be given in different ways depending on the local level frame status. Usually, geodetic positions such as longitude, lateral and height are used for a wide geographical coverage. But for a limited geographical area, the direct integration of $v^{n}$ along the navigation frame may be used as a position for simplicity with a fixed local level frame. In this case, the position differential equation is given by

$$
\begin{equation*}
\dot{p}^{n}=v^{n} \tag{2.11}
\end{equation*}
$$

Note that in the case when a fixed local level frame is used as a navigation frame, $\omega_{e n}^{n}=0$ and $\omega_{i n}^{n}=\omega_{i e}^{n}$, where

$$
\omega_{i e}^{n} \approx\left[\begin{array}{lll}
\omega_{i e} \cos \lambda_{0} & 0 & -\omega_{i e} \sin \lambda_{0}
\end{array}\right]^{T}
$$

and $\lambda_{0}$ is the latitude of the origin of a fixed local frame.

## 3 Identification of GF-IMU Parameters

The configuration (or misalignment) errors of an accelerometer and the accelerometer errors embedded in the device itself cause detrimental effects on the performance of a GF-INS, so they must be identified and calibrated either off-line or on-line as accurately as possible. We propose an identification procedure of these GF-IMU errors in this section.

The configuration errors of an accelerometer are the location and orientation (or sensing direction) errors of the accelerometer. The error sources of a MEMS accelerometer can be divided into three parts: scale factor error, bias and noise. The resultant erroneous output equation of an accelerometer attached on the $j$ cube surface, $\tilde{A}_{j}$, can be written by

$$
\begin{equation*}
\tilde{A}_{j}=\left(1+s_{j}\right) A_{j}+b_{j}+w_{a j}, \quad j=1, \ldots, 6 \tag{3.1}
\end{equation*}
$$

where $s_{j}$ is a scale factor error, $b_{j}$ is a bias, and $w_{a j}$ is a noise. A bias is composed of several components that come from various sources, and is separated into deterministic and stochastic components. A deterministic bias is an offset in a steady state, and a stochastic bias is a remaining random offset after accomplishing deterministic bias compensation. A scale factor error is a sensitivity error. The spectral densities of $w_{a j}$ is given by the manufacturer or can be determined by analyzing the accelerometer output.

For the estimation of the scale factor, bias and sensing direction of the accelerometer on a cube surface, we consider 6 cases of stationary alignment of the GF-IMU cube with respect to a navigation frame: (1) $x$-axis of a body frame is aligned with the opposite direction of gravity, (2) $x$-axis of a body frame is aligned with the gravity direction, (3) $y$-axis of a body frame is aligned with the opposite direction of gravity, (4) $y$-axis of a body frame is aligned with the gravity direction, (5) $z$-axis of a body frame is aligned with the opposite direction of gravity, and (6) $z$-axis of a body frame is aligned with the gravity direction. Then from equations (2.2) and (3.1), the output equations of the
accelerometer in the steady-state are given by

$$
\begin{align*}
& \tilde{A}_{j}^{(1)}=g_{o}\left(1+s_{j}\right) \eta_{j}^{T}\left[\begin{array}{l}
1 \\
0 \\
0
\end{array}\right]+b_{j}, \quad \tilde{A}_{j}^{(2)}=g_{o}\left(1+s_{j}\right) \eta_{j}^{T}\left[\begin{array}{c}
-1 \\
0 \\
0
\end{array}\right]+b_{j} \\
& \tilde{A}_{j}^{(3)}=g_{o}\left(1+s_{j}\right) \eta_{j}^{T}\left[\begin{array}{l}
0 \\
1 \\
0
\end{array}\right]+b_{j}, \quad \tilde{A}_{j}^{(4)}=g_{o}\left(1+s_{j}\right) \eta_{j}^{T}\left[\begin{array}{c}
0 \\
-1 \\
0
\end{array}\right]+b_{j}  \tag{3.2}\\
& \tilde{A}_{j}^{(5)}=g_{o}\left(1+s_{j}\right) \eta_{j}^{T}\left[\begin{array}{l}
0 \\
0 \\
1
\end{array}\right]+b_{j}, \quad \tilde{A}_{j}^{(6)}=g_{o}\left(1+s_{j}\right) \eta_{j}^{T}\left[\begin{array}{c}
0 \\
0 \\
-1
\end{array}\right]+b_{j}
\end{align*}
$$

where $g_{o}$ is the gravity constant. From equation (3.2), a bias is simply estimated by

$$
\begin{equation*}
\hat{b}_{j}=\frac{1}{6} \sum \tilde{A}_{j}^{(n)} \tag{3.3}
\end{equation*}
$$

We can also use (3.2) to obtain an estimate of the sensing direction. Define the following differences of the measured accelerations:

$$
\begin{gathered}
\tilde{A}_{j}^{(1-2)}=\tilde{A}_{j}^{(1)}-\tilde{A}_{j}^{(2)}, \quad \tilde{A}_{j}^{(3-4)}=\tilde{A}_{j}^{(3)}-\tilde{A}_{j}^{(4)}, \\
\tilde{A}_{j}^{(5-6)}=\tilde{A}_{j}^{(5)}-\tilde{A}_{j}^{(6)}, \quad\left[\tilde{A}_{j}\right]=\left[\begin{array}{lll}
\tilde{A}_{j}^{(1-2)} & \tilde{A}_{j}^{(3-4)} & \tilde{A}_{j}^{(5-6)}
\end{array}\right]^{T}
\end{gathered}
$$

These differences cancel the bias term and the following relationship is satisfied.

$$
\begin{equation*}
\eta_{j}=\frac{1}{2 g_{o}\left(1+s_{j}\right)}\left[\tilde{A}_{j}\right] \tag{3.4}
\end{equation*}
$$

Since the sensing direction $\eta_{j}$ is a unit vector, the denominator in equation (3.4) can be neglected for estimating the sensing direction. Estimation of the sensing direction (in unit vector) for the accelerometer attached to the $j$ cube surface is thus given by:

$$
\begin{equation*}
\hat{\eta}_{j}=\frac{\left[\tilde{A}_{j}\right]}{\sqrt{\left[\tilde{A}_{j}\right]^{T}\left[\tilde{A}_{j}\right]}} \tag{3.5}
\end{equation*}
$$

The orientation error is $\eta_{e j}$ and the estimate of this error is $\hat{\eta}_{e j}=\hat{\eta}_{j}-\eta_{o j}$, where $\eta_{o j}$ is the nominal (i.e. without error) sensing direction. The orientation error can be determined by two angles, $\alpha_{1}^{j}$ and $\alpha_{2}^{j}$, where $\alpha_{1}^{j}$ is out-of-plane and $\alpha_{2}^{j}$ is in-plane deviation angles of the accelerometer attached to the $j$ cube surface from their nominal sensing direction $\eta_{o j}$. The plane referred to here is the $j$ cube surface. (In general, it is the tangent plane
at the location where the accelerometer is attached to.) This plane has a local coordinate system in which the $x$-axis is aligned with the nominal accelerometer axial direction (i.e. the direction $\eta_{o j}$ in the body frame) and the $z$-axis is outward normal direction of the $j$ cube surface. Let $C_{s j}^{b}$ be a direct cosine matrix that transforms the body frame to the local coordinate frame of the $j$ cube surface. It is then easy to check that $\eta_{e j}$ is expressed as:

$$
\eta_{e j}=C_{s j}^{b}\left[\begin{array}{c}
\cos \alpha_{2}^{j} \cos \alpha_{1}^{j}-1  \tag{3.6}\\
\sin \alpha_{2}^{j} \cos \alpha_{1}^{j} \\
-\sin \alpha_{1}^{j}
\end{array}\right]
$$

The estimates of the out-of-plane and in-plane deviation angles are thus given by:

$$
\begin{align*}
& \hat{\alpha}_{1}^{j}=-\sin ^{-1}\left(c_{j 3}\right) \\
& \hat{\alpha}_{2}^{j}=\tan ^{-1}\left(\frac{c_{j 2}}{c_{j 1}+1}\right) \tag{3.7}
\end{align*}
$$

where $c_{j}=\left[\begin{array}{lll}c_{j 1} & c_{j 2} & c_{j 3}\end{array}\right]^{T}=\left(C_{s j}^{b}\right)^{T} \hat{\eta}_{e j}$.
To estimate a scale factor error, we sum each element of $\left[\tilde{A}_{j}\right]$ with the different weighting $W_{j}$ as follows.

$$
\begin{equation*}
W_{j}^{T}\left[\tilde{A}_{j}\right]=2 g_{o}\left(1+s_{j}\right) W_{j}^{T} \eta_{j} \tag{3.8}
\end{equation*}
$$

where the weighting vector $W_{j}$ is chosen to prevent $W_{j}^{T} \eta_{j}$ from becoming zero. One such choice is:

$$
\left[\begin{array}{lll}
W_{1} & \cdots & W_{6}
\end{array}\right]=\left[\begin{array}{cccccc}
1 & 1 & 1 & 1 & -1 & -1 \\
1 & 1 & 1 & -1 & 1 & 1 \\
1 & 1 & 1 & 1 & 1 & 1
\end{array}\right]
$$

The scale factor error is estimated from equation (3.8) as

$$
\begin{equation*}
\hat{s}_{j}=\frac{1}{2 g_{o} W_{j}^{T} \hat{\eta}_{j}} W_{j}^{T}\left[\tilde{A}_{j}\right]-1 \tag{3.9}
\end{equation*}
$$

The location of an accelerometer in the GF-IMU cannot be identified unless the body rotates. So to estimate the location errors, we consider 3 cases of constant speed rotational motion with different alignments of the cube with respect to a navigation frame. In all three cases, the rotation axis is parallel to the gravity direction. The alignment of the cube for each case is such that the rotation axis is in: (1) $x-z$ plane of the body frame, (2) $y-z$ plane of the body frame, and (3) $x-y$ plane of the body frame. The first case is shown in Fig. 3. As shown in the figure, the cube is placed on a wedge of angle $\beta$. The combined cube-wedge body is then placed on a rate table for performing the rotations. Assume that the scale factor errors and bias are compensated
through the previous identification procedure. Then from equations (2.2) and (3.1), the accelerometer output equations in a steady-state are as follows:

$$
\begin{equation*}
\tilde{A}_{j}^{(n)}=\eta_{j}^{T} f^{b(n)}+\eta_{j}^{T}\left[\omega_{i b}^{b(n)} \times\right]\left[\omega_{i b}^{b(n)} \times\right] r_{j}, \quad n=1, \ldots, 3 \tag{3.10}
\end{equation*}
$$

where

$$
\begin{array}{rll}
\omega_{i b}^{b(1)} & =\omega_{0}\left[\begin{array}{lll}
\cos \beta & 0 & \sin \beta
\end{array}\right]^{T}, & f^{b(1)}=g_{o}\left[\begin{array}{lll}
\cos \beta & 0 & \sin \beta
\end{array}\right]^{T} \\
\omega_{i b}^{b(2)} & =\omega_{0}\left[\begin{array}{lll}
0 & \cos \beta & \sin \beta
\end{array}\right]^{T}, & f^{b(2)}=g_{o}\left[\begin{array}{lll}
0 & \cos \beta & \sin \beta
\end{array}\right]^{T} \\
\omega_{i b}^{b(3)} & =\omega_{0}\left[\begin{array}{lll}
\cos \beta & \sin \beta & 0
\end{array}\right]^{T}, & f^{b(3)}=g_{o}\left[\begin{array}{lll}
\cos \beta & \sin \beta & 0
\end{array}\right]^{T}
\end{array}
$$

where $\omega_{0}$ is an arbitrary nonzero constant angular rate and $\omega_{i b}^{b}$ is the axis of rotation in the body frame. Then the location is estimated by:

$$
\hat{r}_{j}=\left[\begin{array}{l}
\eta_{j}^{T}\left[\omega_{i b}^{b(1)} \times\right]\left[\omega_{i b}^{b(1)} \times\right]  \tag{3.11}\\
\eta_{j}^{T}\left[\omega_{i b}^{b(2)} \times\right]\left[\omega_{i b}^{b(2)} \times\right] \\
\eta_{j}^{T}\left[\omega_{i b}^{b(3)} \times\right]\left[\omega_{i b}^{b(3)} \times\right]
\end{array}\right]^{-1}\left[\begin{array}{l}
\tilde{A}_{j}^{(1)}-\eta_{j}^{T} f^{b(1)} \\
\tilde{A}_{j}^{(2)}-\eta_{j}^{T} f^{b(2)} \\
\tilde{A}_{j}^{(3)}-\eta_{j}^{T} f^{b(3)}
\end{array}\right]
$$

The existence of the matrix inverse in (3.11) is guaranteed if the rotation axis is not


Figure 3: Alignment of Cube
parallel nor orthogonal to the sensing direction of accelerometer $j$, which corresponds to $\beta=0^{\circ}, 45^{\circ}, 90^{\circ}$ for the case of nominal accelerometer orientation. The estimation of location error is $\hat{r}_{e j}=\hat{r}_{j}-r_{o j}$, where $r_{o j}$ is nominal accelerometer location.

## 4 GF-INS Error Dynamics

### 4.1 Linearized Error Equations

Strapdown INS error models play an important role in implementing a Kalman filter for an aided navigation system. In this section, we derive a gyro-free strapdown INS error model based on a computer frame approach. If we select the computer frame as a reference frame, the navigation errors are defined as the perturbations in the computer frame. If we perturb equation (2.8), the linearized (first order) additive quaternion errors satisfy the following differential equations.

$$
\begin{equation*}
\delta \dot{q}_{b}^{c}=\frac{1}{2}\left(\left[\omega_{i b}^{b}\right]^{S}-\left[\omega_{i c}^{c}\right]\right) \delta q_{b}^{c}+\frac{1}{2} Q\left(q_{b}^{c}\right) \delta \omega_{i b}^{b} \tag{4.1}
\end{equation*}
$$

Under small tilt angle assumption, the following relationship between quaternion errors and the equivalent tilt angles $\delta \Psi$ can be obtained [6].

$$
\begin{equation*}
\delta q_{b}^{c}=\frac{1}{2} S\left(q_{b}^{c}\right) \delta \Psi \tag{4.2}
\end{equation*}
$$

Now, equation (4.1) can be converted to the equivalent tilt angle dynamics as follows.

$$
\begin{equation*}
\delta \dot{\Psi}=-\left[\omega_{i c}^{c} \times\right] \delta \Psi+C_{b}^{c} \delta \omega_{i b}^{b} \tag{4.3}
\end{equation*}
$$

For velocity error equations, we perturb equation (2.9) in the computer frame and obtain

$$
\begin{equation*}
\delta \dot{v}^{c}=-\left(\left[\omega_{e c}^{c} \times\right]+2\left[\omega_{i e}^{c} \times\right]\right) \delta v^{c}+\delta C_{b}^{c} f^{b}+C_{b}^{c} \delta f^{b}+\delta g_{E R}^{c} \tag{4.4}
\end{equation*}
$$

In equation (4.4), the attitude error forcing term $\delta C_{b}^{c} f^{b}$ is expressed in terms of a tilt angle as follows:

$$
\begin{equation*}
\delta C_{b}^{c} f^{b}=-\left[f^{c} \times\right] \delta \Psi \tag{4.5}
\end{equation*}
$$

For conventional gyroscope-based INS, the angular rate error $\delta \omega_{i b}^{b}$ in (4.3) and the specific force error $\delta f^{b}$ in (4.4) are independent each other. The errors depend on the accuracy characteristics of the gyroscope and accelerometer. In case of a GF-INS, $\delta \omega_{i b}^{b}$ and $\delta f^{b}$ are correlated with each other and come indirectly from the same error sources, i.e. accelerometer device errors and the configuration errors in the GF-IMU.

If the scale factor error and bias of each accelerometer are identified with the estimation procedures described in the of previous section, we can apply a compensator to
each accelerometer channel. The compensated accelerometer output $\tilde{A}_{j}$ is given by

$$
\begin{align*}
\tilde{A}_{j} & =\frac{1}{1+\hat{s}_{j}}\left(\left(1+s_{j}\right)\left(A_{j}+A_{e j}\right)+b_{j}-\hat{b}_{j}+w_{a j}\right)  \tag{4.6}\\
& \approx\left(1-\delta s_{j}\right)\left(A_{j}+A_{e j}\right)-\delta b_{j}+w_{a j}, \quad j=1, \ldots, 6
\end{align*}
$$

where $\delta s_{j}$ and $\delta b_{j}$ are residual uncompensated errors of the scale factor and bias, and $w_{a j}$ is a random noise. The term $A_{e j}$ is an acceleration error caused by configuration errors and is given by:

$$
\begin{array}{r}
A_{e j}=\left(\dot{\omega}_{i b}^{b}\right)^{T}\left(r_{j} \times \eta_{e j}+r_{e j} \times \eta_{o j}\right)+\left(f^{b}\right)^{T} \eta_{e j}  \tag{4.7}\\
+\left(\eta_{o j}\right)^{T}\left[\omega_{i b}^{b} \times\right]^{2} r_{e j}+\eta_{e j}^{T}\left[\omega_{i b}^{b} \times\right]^{2} r_{j}
\end{array}
$$

where $r_{e j}$ is a location error and $\eta_{e j}$ is a orientation error of the accelerometer attached on the $j$ cube surface. The effect of uncompensated scale factor error can be included as one source of the stochastic bias. Typically, $\delta b_{j}$ is modeled as a random walk, i.e. $\delta \dot{b}_{j}=w_{b j}$. The spectral densities of $w_{b j}$ are determined by analyzing of the compensated accelerometer output at calibration stage. The acceleration error $A_{e j}$ caused by the configuration errors plays a role as a faulty forcing term of the INS algorithms, and needs to be subtracted from accelerometer output before using it as an input data for INS algorithms ([4, 5]). Assume that $\hat{A}_{e j}$ is subtracted from each acceleration channel as follows,

$$
\hat{A}_{j}=A_{j}+A_{e j}-\hat{A}_{e j}-\delta b_{j}+w_{a j}
$$

where $\hat{A}_{e j}$ is computed with the estimated location and orientation obtained by the identification schemes developed in Section III. The angular acceleration and specific force equations (2.5)-(2.6) will then need to be modified as:

$$
\begin{align*}
\dot{\hat{\omega}}_{i b}^{b} & =\frac{1}{2 \ell^{2}} J_{1}\left(A+A_{e}-\hat{A}_{e}-\delta b+w_{a}\right) \\
\hat{f}^{b} & =\frac{1}{2} J_{2}\left(A+A_{e}-\hat{A}_{e}-\delta b+w_{a}\right)+\ell\left[\begin{array}{l}
\hat{\omega}_{i b 2}^{b} \hat{\omega}_{i b 3}^{b} \\
\hat{\omega}_{i b 1}^{b} \hat{\omega}_{i b 3}^{b} \\
\hat{\omega}_{i b 1}^{b} \hat{\omega}_{i b 1}^{b}
\end{array}\right] \tag{4.8}
\end{align*}
$$

With equations (4.8) and (2.5)-(2.6), the angular rate error differential and specific error equations can be obtained as follows.

$$
\begin{align*}
\delta \dot{\omega}_{i b}^{b} & =\frac{1}{2 l^{2}} J_{1}\left(w_{a}-\delta b-\delta A\right) \\
\delta f^{b} & =\frac{1}{2} J_{2}\left(w_{a}-\delta b-\delta A\right)+l \Omega \delta \omega_{i b}^{b} \tag{4.9}
\end{align*}
$$

where $\delta A=\hat{A}_{e}-A_{e}$ is the acceleration error caused from small configuration residual errors after the calibration, and

$$
\Omega=\left[\begin{array}{ccc}
0 & \omega_{i b 3}^{b} & \omega_{i b 2}^{b} \\
\omega_{i 33}^{b} & 0 & \omega_{i b 1}^{b} \\
\omega_{i b 2}^{b} & \omega_{i b 1}^{b} & 0
\end{array}\right]
$$

Note that $\hat{A}_{e}$ is an estimate of the actual error $A_{e}$. We can use (3.6) and (4.7) to relate $\delta A$ to the location and orientation residual errors $\delta r, \delta \alpha_{1}$ and $\delta \alpha_{2}$. We get:

$$
\begin{equation*}
\delta A=D \delta c \tag{4.10}
\end{equation*}
$$

where

$$
\begin{gathered}
\delta c=\left[\begin{array}{c}
\delta r \\
\delta \alpha_{1} \\
\delta \alpha_{2}
\end{array}\right], \quad \delta r=\left[\begin{array}{c}
\hat{r}_{e 1}-r_{e 1} \\
\ldots \\
\hat{r}_{e 6}-r_{e 6}
\end{array}\right] \\
\delta \alpha_{1}=\left[\begin{array}{c}
\delta \alpha_{1}^{1} \\
\ldots \\
\delta \alpha_{1}^{6}
\end{array}\right], \quad \delta \alpha_{2}=\left[\begin{array}{c}
\delta \alpha_{2}^{1} \\
\ldots \\
\delta \alpha_{2}^{6}
\end{array}\right] \\
D=\left[\begin{array}{lll}
D_{1} & D_{2} & D_{3}
\end{array}\right] \\
D_{1}=\operatorname{diag}\left\{d_{11}, \ldots, d_{16}\right\}, \quad D_{2}=\operatorname{diag}\left\{d_{21}, \ldots, d_{26}\right\}, \\
D_{3}=\operatorname{diag}\left\{d_{31}, \ldots, d_{36}\right\} \\
d_{1 j}=\eta_{j}^{T}\left[\omega_{i b}^{b} \times\right]^{2}-\left(\dot{\omega}_{i b}^{b}\right)^{T}\left[\eta_{j} \times\right] \\
d_{2 j}=\left(\left(f^{b}\right)^{T}+r_{j}^{T}\left[\omega_{i b}^{b} \times\right]^{2}+\left(\dot{\omega}_{i b}^{b}\right)^{T}\left[r_{j} \times\right]\right) C_{s j}^{b} K_{2}^{j} \\
d_{3 j}=\left(\left(f^{b}\right)^{T}+r_{j}^{T}\left[\omega_{i b}^{b} \times\right]^{2}+\left(\dot{\omega}_{i b}^{b}\right)^{T}\left[r_{j} \times\right]\right) C_{s j}^{b} K_{3}^{j} \\
K_{2}^{j}=\left[\begin{array}{c}
-\cos \alpha_{2}^{j} \sin \alpha_{1}^{j} \\
\sin \alpha_{2}^{j} \sin \alpha_{1}^{j} \\
-\cos \alpha_{1}^{j}
\end{array}\right], K_{3}^{j}=\left[\begin{array}{c}
-\sin \alpha_{2}^{j} \cos \alpha_{1}^{j} \\
\cos \alpha_{2}^{j} \cos \alpha_{1}^{j} \\
0
\end{array}\right]
\end{gathered}
$$

If we substitute (4.10) into (4.9), the angular rate error differential and specific force error equations become

$$
\begin{align*}
\delta \dot{\omega}_{i b}^{b} & =\frac{1}{2 \ell^{2}} J_{1}\left(w_{a}-\delta b-D \delta c\right) \\
\delta f^{b} & =\frac{1}{2} J_{2}\left(w_{a}-\delta b-D \delta c\right)+\ell \Omega \delta \omega_{i b}^{b} \tag{4.11}
\end{align*}
$$

Combining equations (4.3), (4.4), (4.5) and (4.11), we have following GF-INS error dynamics.

$$
\begin{align*}
\delta \dot{v}^{c}=- & \left(\left[\omega_{c c}^{c} \times\right]+2\left[\omega_{i e}^{c} \times\right]\right) \delta v^{c}-\left[f^{c} \times\right] \delta \Psi \\
& \quad+\frac{1}{2} C_{b}^{c} J_{2}\left(w_{a}-\delta b-D \delta c\right)+\ell C_{b}^{c} \Omega \delta \omega_{i b}^{b}+\delta g_{E R}^{c}  \tag{4.12}\\
\delta \dot{\Psi}=- & {\left[\omega_{i c}^{c} \times\right] \delta \Psi+C_{b}^{c} \delta \omega_{i b}^{b} } \\
\delta \dot{\omega}_{i b}^{b}= & \frac{1}{2 \ell^{2}} J_{1}\left(w_{a}-\delta b-D \delta c\right)
\end{align*}
$$

### 4.2 Error Analysis

From the angular rate error differential equation in (4.12), it is desirable to use a larger cube to achieve higher angular acceleration accuracy. But larger cubes may introduce structural flexibility as an error source, and may induce significant high maintenance and operation costs. One apparent problem of small cube is that it is more sensitive to the noise in the accelerometers. For example, if the noise level of acceleometer is on the order of $500 \mu g$ resolution, its effect may be negligible for larger cubes. However, for small cube length, for example $\ell=0.1 \mathrm{~m}$, that error can translate to an angular acceleration error of $2.03 \mathrm{deg} / \mathrm{sec}^{2}$. Thus, as a smaller cube IMU is used, it becomes more important to use high resolution accelerometers.

The effects of configuration errors can be understood by deriving the linearized sensitivity of the accelerometer output with respect to the configuration errors as follows.

$$
\begin{align*}
\frac{\partial A_{j}}{\partial r_{j}} & =\eta_{o j}^{T}\left[\omega_{i b}^{b} \times\right]^{2}-\left(\dot{\omega}_{i b}^{b}\right)^{T}\left[\eta_{o j} \times\right] \\
\frac{\partial A_{j}}{\partial \alpha_{1}^{j}} & =-\frac{1}{\ell}\left(\left(f^{b}\right)^{T}+r_{o j}^{T}\left[\omega_{i b}^{b} \times\right]^{2}\right) r_{o j}  \tag{4.13}\\
\frac{\partial A_{j}}{\partial \alpha_{2}^{j}} & =\frac{1}{\ell}\left(\left(f^{b}\right)^{T}+r_{o j}^{T}\left[\omega_{i b}^{b} \times\right]^{2}+\left(\dot{\omega}_{i b}^{b}\right)^{T}\left[r_{o j} \times\right]\right)\left[r_{o j} \times\right] \eta_{o j}
\end{align*}
$$

From equation (4.13), we see that the effects of configuration errors depend on the dynamic motion of the GF-IMU. Generally speaking, as the maneuverability of the motion is higher, the effect of configuration errors gets larger. However, according to the particular dynamics, the configuration errors in each cube surface contribute to the error of accelerometer output at different levels. For example, when translational motion takes place, the location errors in all cube surfaces are totally insensitive. In case of local level plane motion, the orientation errors of the accelerometers on the cube surfaces which are normal to local level plane are hardly detectable. Although some configuration errors have effects on individual accelerometer error, these errors may be inseparable because
each accelerometer error has an effect on INS variables by through the configuration matrix $J_{1}$ and $J_{2}$. From the point of view of estimation, these inseparable and insensitive errors cause unobservable modes and cannot be estimated correctly. However, for some specific vehicle maneuvers with sufficient knowledge of the motion, configuration errors could be estimated as time progresses.

Equation (4.13) suggests the extent of efforts that might be required in estimating configuration errors for specific motions. For example, in car navigation, where the motion is mostly planar and translational, the effect of location errors is very small and we may put less efforts on estimating them. On the other hand, significant efforts should be made on estimating the orientation error for those accelerometers which lie on the cube surfaces that are perpendicular to the motion plane. Equation (4.13) also shows that the effect of a location error is insensitive to cube size in terms of proportional error, whereas that of orientation errors is sensitive to cube size mostly because of specific forces experienced by the GF-IMU.

The error growth rate of GF-INS variables is very rapid compared to that of the gyroscope-based INS. From equation (4.12), the error growth rates of angular rate and specific force, attitude angles, velocity and position are respectively $\sim t, \sim t^{2}, \sim t^{3}$ and $\sim t^{4}$. Because GF-INS is a rapid diverging system whose divergence rate is an order greater than that of gyroscope-based INS, it is only applicable to short-term navigation unless a reference location system is available to bound the growth of its errors. The Global Positioning System (GPS) is one such system. We will discuss in Section V how a GF-INS can be integrated with the GPS to provide accurate and stable navigation estimates.

### 4.3 Nonlinear Error Equations

The linearized error dynamics discussed in section IV. $A$ are only valid when errors are small. The small error assumption is well satisfied in very short-term navigation or with fast enough error correction by timely reception of an external signal such as GPS. Since GF-INS is a rapid diverging system, blockage of GPS signal for a few GPS update periods may result in INS errors so large that the linearized error dynamics is no longer valid. In this section, we derive the nonlinear error dynamics by the similar method to X. Kong's[7]. In deriving nonlinear attitude error dynamics, it is more convenient to use multiplicative quaternion and direction cosine matrix errors. The relationship between
multiplicative and additive attitude errors is

$$
\begin{align*}
\hat{q}_{b}^{c} & \equiv q_{b}^{p}=q_{c}^{p} \otimes q_{b}^{c}=q_{b}^{c}+\delta q_{b}^{c} \\
\hat{C}_{b}^{c} & \equiv C_{b}^{p}=C_{c}^{p} C_{b}^{c}=C_{b}^{c}+\delta C_{b}^{c}  \tag{4.14}\\
q_{c}^{p} & \leftrightarrow C_{c}^{p}
\end{align*}
$$

where $p$ denotes virtual platform frame. Actual attitude quaternion is computed by the following equation in a navigation computer.

$$
\begin{equation*}
\dot{\hat{q}}_{b}^{c}=\hat{q}_{b}^{c} \otimes \hat{\omega}_{c b_{q}}^{b} \tag{4.15}
\end{equation*}
$$

If we substitute equation (4.14) to (4.15), we get following multiplicative quaternion error dynamics.

$$
\begin{equation*}
\dot{q}_{c}^{p}=q_{c}^{p} \otimes \delta \omega_{c b_{q}}^{c} \tag{4.16}
\end{equation*}
$$

Since $\dot{q}_{c}^{p}=q_{c}^{p} \otimes \omega_{p c_{q}}^{c}$, equation (4.16) is converted to

$$
\begin{equation*}
\omega_{p c}^{c}=\delta \omega_{c b}^{c} \tag{4.17}
\end{equation*}
$$

where $\delta \omega_{c b_{q}}^{c}$ can be calculated by following coordinate transformation:

$$
\begin{equation*}
\delta \omega_{c b_{q}}^{c}=q_{b}^{c} \otimes \delta \omega_{c b_{q}}^{b} \otimes\left(q_{b}^{c}\right)^{*} \tag{4.18}
\end{equation*}
$$

From the following relation:

$$
\omega_{c b_{q}}^{b}=\omega_{i b_{q}}^{b}-\left(q_{b}^{c}\right)^{*} \otimes \omega_{i c_{q}}^{c} \otimes q_{b}^{c}
$$

we can get $\delta \omega_{c b}^{b}$ as follows.

$$
\begin{equation*}
\delta \omega_{c b_{q}}^{b}=\delta \omega_{i b_{q}}^{b}-\left(q_{b}^{c}\right)^{*} \otimes\left(\left(q_{c}^{p}\right)^{*} \otimes \omega_{i c_{q}}^{c} \otimes q_{c}^{p}-\omega_{i c_{q}}^{c}\right) \otimes q_{b}^{c} \tag{4.19}
\end{equation*}
$$

Substituting equation (4.19) to (4.18) gives

$$
\begin{equation*}
\delta \omega_{c b_{q}}^{c}=\left(\omega_{i c_{q}}^{c}-\left(q_{c}^{p}\right)^{*} \otimes \omega_{i c_{q}}^{c} \otimes q_{c}^{p}\right)+q_{b}^{c} \otimes \delta \omega_{i b_{q}}^{b} \otimes\left(q_{b}^{c}\right)^{*} \tag{4.20}
\end{equation*}
$$

Equation (4.20) is equivalent to

$$
\begin{equation*}
\delta \omega_{c b}^{c}=\left(I_{3}-\left(C_{c}^{p}\right)^{T}\right) \omega_{i c}^{c}+C_{b}^{c} \delta \omega_{i b}^{b} \tag{4.21}
\end{equation*}
$$

Since $\omega_{p c}^{c}=\delta \dot{\Psi}$, we get the nonlinear tilt error dynamics as follows.

$$
\begin{equation*}
\delta \dot{\Psi}=\left(I_{3}-\left(C_{c}^{p}\right)^{T}\right) \omega_{i c}^{c}+C_{b}^{c} \delta \omega_{i b}^{b} \tag{4.22}
\end{equation*}
$$

where $C_{c}^{p}$ is a direction cosine matrix composed of 3-2-1 euler angles of $\delta \Psi$. Note that (4.3) is a special case of (4.22) when the tilt angle is small and the linear model becomes valid. From equations (2.9) and (4.14), we have the following nonlinear velocity error equations.

$$
\begin{equation*}
\delta \dot{v}^{c}=-\left(\left[\omega_{e c}^{c} \times\right]+2\left[\omega_{i e}^{c} \times\right]\right) \delta v^{c}+\left(C_{c}^{p}-I_{3}\right) f^{c}+C_{c}^{p} C_{b}^{c} \delta f^{b}+\delta g_{E R}^{c} \tag{4.23}
\end{equation*}
$$

The position, angular rate and specific force error differential equations remain the same as in the linear case. Therefore, we have following nonlinear GF-INS error dynamics.

$$
\begin{align*}
\delta \dot{v}^{c}=- & \left(\left[\omega_{e c}^{c} \times\right]+2\left[\omega_{i e}^{c} \times\right]\right) \delta v^{c}+\left(C_{c}^{p}-I_{3}\right) f^{c} \\
& \quad+\frac{1}{2} C_{c}^{p} C_{b}^{c} J_{2}\left(w_{a}-\delta b-D \delta c\right)+\ell C_{c}^{p} C_{b}^{c} \Omega \delta \omega_{i b}^{b}+\delta g_{E R}^{c}  \tag{4.24}\\
\delta \dot{\Psi}=( & \left.I_{3}-\left(C_{c}^{p}\right)^{T}\right) \omega_{i c}^{c}+C_{b}^{c} \delta \omega_{i b}^{b} \\
\delta \dot{\omega}_{i b}^{b}= & \frac{1}{2 \ell^{2}} J_{1}\left(w_{a}-\delta b-D \delta c\right)
\end{align*}
$$

## 5 Integration of GPS and GF-INS

The Global Positioning System (GPS) provides position and velocity information with no long-term accumulating errors, therefore it has been widely used for an aided sensor for other location systems. A loosely-coupled GPS/INS integration system can be realized in two ways depending on the form of input data to a Kalman filter, that is, either pseudo range/rate differences or three-dimensional position/velocity differences [8]. Since the second type has the advantage of having a simple structure and easier implementation, we consider the second type integration method in this paper, where the difference of INS-generated and GPS-generated positions/velocities is generated as the input to a Kalman filter to form an integrated GPS/INS.

The Kalman filter equation is based on the error dynamics equations, either the linear model (4.12) or the nonlinear model (4.24). In either case, the number of filter states will be 48, which is very large for practical implementation of the filter. We need a reasonable strategy to reduce the number of unknowns because too many unknowns may result in inefficient computations in the filter, especially if the observation yields no significant improvement in the variance of the estimate. Even worse, the type of input errors, such as configuration errors and sensor biases, are poorly estimated under usual
circumstances [9].
From equation (4.10), the $j$-th element of $D \delta c$ is given by

$$
\begin{equation*}
(D \delta c)_{j}=d_{1 j} \delta r_{j}+d_{2 j} \delta \alpha_{1}^{j}+d_{3 j} \delta \alpha_{2}^{j} \tag{5.1}
\end{equation*}
$$

With the assumption that the range of angular acceleration/rate and specific force in the expected maneuvering regimes are estimated a-priori, the effect of configuration errors can be lumped into one common type of error with bias error $\delta b_{j}$, allowing us to reduce the number of unknowns, that is,

$$
\begin{align*}
-\delta b_{j} & -(D \delta c)_{j} \equiv \delta \bar{b}_{j} \\
\delta \dot{\bar{b}}_{j} & =\nu_{j} \tag{5.2}
\end{align*}
$$

where $\nu_{j}$ is a fictitious noise whose intensity is determined by considering the magnitude of bias noise and the expected translational and rotational dynamics for each maneuvering regime experienced by the GF-IMU. For the special case of almost plane and translational motion which is usual case of a car navigation, equation (5.1) is approximated by

$$
(D \delta c)_{j} \approx \frac{1}{\ell}\left(f^{b}\right)^{T}\left(\left[r_{o j} \times\right] \eta_{o j}-r_{o j}\right) \delta \alpha_{j} \approx d_{j} \delta \alpha_{j}
$$

where $d_{j}$ is a number whose nominal value may be known beforehand. Now, the number of filter states is reduced to 18 , and is given by

$$
\begin{aligned}
x= & {\left[\delta p_{N} \delta p_{E} \delta p_{D} \delta v_{N} \delta v_{E} \delta v_{D} \delta \Psi_{N} \delta \Psi_{E} \delta \Psi_{D}\right.} \\
& \left.\delta \omega_{i b 1}^{b} \delta \omega_{i b 2}^{b} \delta \omega_{i b 3}^{b} \delta \bar{b}_{1} \ldots \delta \bar{b}_{6}\right]^{T}
\end{aligned}
$$

The gravity error in equation (4.12) and (4.24) is approximately given in a local fixed frame by

$$
\delta g_{E R}^{c} \approx \frac{2 g_{o}}{R_{e}} \delta p_{D}
$$

where $R_{e}$ is the equatorial radius of Earth [10]. Measurement equations are constructed by the differences between the INS-generated positions/velocities and GPS-generated
positions/velocities, and are given by

$$
\begin{align*}
z & =\left[\begin{array}{ccccc}
I_{3} & 0 & 0 & 0 & 0 \\
0 & I_{3} & 0 & 0 & 0
\end{array}\right]\left[\begin{array}{c}
\delta p^{c} \\
\delta v^{c} \\
\delta \Psi \\
\delta \omega_{i b}^{b} \\
\delta \bar{b}
\end{array}\right]+\xi  \tag{5.3}\\
& =H x+\xi
\end{align*}
$$

where $\xi$ is a measurement noise whose intensity is determined by the GPS performance.
The discrete-time form of filter equation is

$$
\begin{align*}
x\left(t_{k+1}\right) & =f\left(x\left(t_{k}\right)\right)+G\left(t_{k}\right) w\left(t_{k}\right)  \tag{5.4}\\
z\left(t_{k}\right) & =H x\left(t_{k}\right)+\xi\left(t_{k}\right)
\end{align*}
$$

where subscript $k$ denotes the time update sequence of Kalman filter, and $w\left(t_{k}\right)$ and $\xi\left(t_{k}\right)$ are uncorrelated white noises with covariances $Q\left(t_{k}\right)$ and $R\left(t_{k}\right)$, respectively. Time updates of the state and covariance matrix are

$$
\begin{gather*}
\hat{x}^{-}\left(t_{k}\right)=f\left(\hat{x}\left(t_{k-1}\right)\right) \\
P^{-}\left(t_{k}\right)=J_{f}\left(t_{k-1}\right) P\left(t_{k-1}\right) J_{f}^{T}\left(t_{k-1}\right)+G\left(t_{k-1}\right) Q\left(t_{k-1}\right) G^{T}\left(t_{k-1}\right) \tag{5.5}
\end{gather*}
$$

where $J_{f}\left(t_{k-1}\right)$ is the Jacobian matrix of $f\left(t_{k-1}\right)$. Until GPS signals are available, only the time update routine is repeated. The Kalman filter gain, state and covariance measurement are updated whenever GPS signals are available as followings.

$$
\begin{align*}
K\left(t_{l}\right) & =P^{-}\left(t_{k}\right) H^{T}\left(H P^{-}\left(t_{k}\right) H^{T}+R\left(t_{l}\right)\right)^{-1} \\
P\left(t_{l}\right) & =\left(I-K\left(t_{l}\right) H\right) P^{-}\left(t_{k}\right)  \tag{5.6}\\
\hat{x}\left(t_{l}\right) & =\hat{x}^{-}\left(t_{k}\right)+K\left(t_{l}\right)\left(z\left(t_{l}\right)-H \hat{x}^{-}\left(t_{k}\right)\right)
\end{align*}
$$

where $t_{l}$ denotes the time instance when GPS signals are available, and $x^{-}\left(t_{k}\right)$ and $P^{-}\left(t_{k}\right)$ are the last time updates of the state and covariance before GPS signals are available. The state $\hat{x}\left(t_{l}\right)$ is used to correct the INS variables.

If the GPS signal reception is expected to be quite regular, linear error dynamics can be used as the Kalman filter equation. Otherwise, nonlinear error dynamics is preferable, but with a higher computational cost. Both linear and nonlinear dynamics may be used at the same time as Kalman filter equation. By monitoring innovations of Kalman filter, the Kalman filter equation can switch from nonlinear to linear error equation or vice
versa. Multi-model filtering method such as the well-known IMM (interacting multiple model) filter [11] may also be used to cover a wide range of maneuvering regimes by adaptively adjusting the intensity of the lumped fictitious noise in an on-line fashion.

## 6 Simulation Results

To evaluate the performance of the GPS/GF-INS system, computer simulations are performed. Differential GPS with the accuracy of 10 cm and $0.05 \mathrm{~m} / \mathrm{sec}$, latency of 0.1 sec , and accelerometers with a resolution of $200 \mu g$ are assumed. IMU-cube length $\ell$ is 10 cm . The location and orientation errors are assumed to be arbitrarily distributed within the values of $\pm 1 \mathrm{~mm}$ and $\pm 0.02$ deg respectively. The time updates of the INS algorithm, Kalman filter and GPS are $100 \mathrm{~Hz}, 10 \mathrm{~Hz}$ and 1 Hz , respectively. A vehicle trajectory is used for the simulations. This is shown in Fig. 4, which is a circular motion going up a hill. The GF-IMU experiences a translational maneuvering with the range of $f^{b}=[(5.1 \sim 5.2) \quad(-1.5 \sim 0.1) \quad(-10.5 \sim-8.4)]^{T} \mathrm{~m} / \mathrm{sec}^{2}$, and a rotational maneuvering with the range of $\omega_{i b}^{b}=[(-20 \sim 0)(0 \sim 6) \quad(0 \sim 30)]^{T} \mathrm{deg} / \mathrm{sec}$ and $\dot{\omega}_{i b}^{b}= \pm 0.5 \mathrm{deg} / \mathrm{sec}^{2}$. We assume that GPS signal blockage hardly happens, so the linear error dynamics (4.12) with the common lumped error model (5.2) are used as the Kalman filter equations. The simulation results are presented in Fig. 5. In this figure, position errors in all three dimensions are plotted with their two-sigma bounds, which are about $\pm 0.15 \mathrm{~m}$ for each of north, east and height. The results show that the position errors agree well within the estimated error bounds. For the comparison purposes, the results of those for GF-INS alone and INS-reset-by-GPS systems are also presented in Fig. 6 and Fig. 7. It is clear that the GF-INS alone system loses its navigation capability quickly since the INS errors diverge rapidly. The INS-reset-by-GPS system also has performs poorly compared to the GPS/GF-INS system.

## 7 Conclusions

We designed an integrated GPS/GF-INS to bound the growing errors of GF-INS which diverge at a rate an order greater than that of gyroscope-based INS. Identification methods for accelerometer device errors and the configuration errors are developed. The linear and nonlinear error dynamics of GF-INS are derived and used for the Kalman filter equation. For the case when the navigation maneuvers are estimated apriori, such as the case for vehicle navigation, the effects of configuration errors and biases can be lumped into one common type of error with fictitious noise whose intensity is determined


Figure 4: Trajectory
by the magnitude of the expected dynamics experienced by GF-IMU, and thus the order of Kalman filter can be greatly reduced. Since GF-INS is a rapid diverging system, nonlinear error model is required when blockage of GPS signals is likely. A decision-based switching scheme or an IMM scheme might need to be implemented to deal with GPS signal blockage or rapidly changing rotational motion. The performance of our integrated system was evaluated using computer simulations. The simulation results show that the performance of the integrated GPS/GF-INS is much superior to that of the previously proposed INS-reset-by GPS system.

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Figure 5: Position errors of GPS/GF-INS


Figure 6: Position errors of GF-INS alone


Figure 7: Position errors of GFINS-reset-by-GPS system

